## **ERADUR® EPOXILIM 21**

**Product type:** Two-component, solvent-free, unpigmented epoxy plastic.

**Application areas:** Specially formulated primer for ERADUR® EPOXIBETONG.

Primer for coatings exposed to extreme mechanical stress.

Primer for coatings continuously exposed to temperatures up to about 50  $^{\circ}$  C

**Properties:** 

 $\bullet$   $\;$  Exceptionally good mechanical properties (up to about 50  $^{\circ}$  C).

Provides significantly stronger support than conventional primers.

• It yellows slightly more than traditional epoxy.

Very good adhesion to concrete and other mineral substrates.

Coatings made with ERADUR® EPOXIPRIMER have exceptionally good adhesion to most hard substrates. (after appropriate pretreatment) It does not

emit odors or flavors, is not flammable.

**Application temperature:** Application temp (floor temp): 10-30 °C. At low temperatures there is a risk of

surface disturbance due to of reaction with moisture dissolved carbon dioxide.

**Curing time:** 8-16 hours before the application of coating or painting.

(Coating is applied within 16 hours to ensure good adhesion, alt. sprinkled with

sand to ensure interlayer adhesion.)

5-7 days for complete curing and resistance.

Mixing ratios: 2 parts by weight of ERADUR EPOXILIM 21, Comp A (10 kg)

I part by weight of ERADUR EPOXILIM 21, Comp B (5 kg)

ERADUR is a two-component product, and an insufficient mixing will result in partially incomplete curing. Mix for several minutes with a machine just before the application, make sure that all material in the bottom and rim of the

container is properly mixed.

Keep the exact mixing ratio between component A and B.

All materials should preferably have ambient temperature before use.

Safety: Wear safety goggles and protective clothing during mixing and application. Read

the label and safety data sheet before using the product.

**Technical specification:** Compressive strength ca.110 N / mm<sup>2</sup>

Tensile strength  $ca~70~N~/mm^2$  E-module  $ca~3600~N~/mm^2$  Density  $base:~I,12~gr/cm^3$  Hardener: $I,02~gr/cm^3$ 

mixture: 1,09 gr/cm<sup>3</sup>

Viscosity, 25 ° C I,0 Pa s Solid content I00% Glossy Blank

Shelf life 12 months unbroken packaging (15-20  $^{\circ}$  C)

