

DEGADUR® 115

Middle-viscous methacrylate resin for manufacturing of 2-component adhesive primer for moist concrete and cement screeds.

Primer Degadur® 115 may only be processed with hardener. The amount of hardener can be adjusted to the surface temperature of substrate to be coated(see below table).

Application method: with squeegee and roller.

Consumption: ca 500g/m².

A second primer coat is necessary on extremely absorbent substrates. It is advisable to sprinkle Degadur® 115 lightly before curing (quartz sand 0,3 – 0,8mm max 200g/m²).

Pot life and hardening time at different temperatures:

Temperature (°C)	Hardener(weight-%)	Potlife (min)	Curing time (min)
5	6,0	ca 35	ca 60
10	4,0	ca 23	ca 55
15	3,5	ca 18	ca 45
20	3,0	ca 14	ca 35
25	2,5	ca 12	ca 33
30	2,0	ca 11	ca 30

Laboratory values. Temperature is referring to the binder, the floor and the air temperature. Approximate values, in practice there are deviations in the workplace.