

# DEGADUR® 332

Higher-viscous, elasticized methacrylate resin for manufacturing of 2-component broadcast floor coatings on concrete- and metal-surfaces as well as asphalt-applications indoors and outdoors

Degadur® 332 coatings are elastic and abrasion-resistant even at low temperatures.

Curing amount for Degadur® 332 in weight percent:

Temperature (°C)	Hardener (weight-%)	Potlife (min)	Curing time (min)
5	5,0	ca 25	ca 70
10	4,0	ca 25	ca 60
20	2,0	ca 20	ca 45
30	1,0	ca 25	ca 50

*Laboratory values. Temperature is referring to the binder, the floor and the air temperature.*

This formulation is suitable as traffic surfacing on shot blasted and primed orthotropic steel-plates in a two layer installation, e.g. on landing piers, ship decks, draw-bridges and pontoons. To improve the intermediate adhesion it is recommendable to sprinkle the intermediate layer with silica sand. Non skid aggregate (e.g. Bauxite, Flint or "Zirconit"; 1-3 mm size) can be fully broadcast onto the wearing layer before curing commences in order to improve the grip and compressive strength.

Hardener Amount for a mixture of 6.9 kg / 7L Degadur® 332:

Temperature (°C)	Hardener (gram)	Hardener(dl)	Potlife (min)	Curing time(min)
5	345	4,6	ca 25	ca 70
10	275	4,4	ca 25	ca 60
20	140	2,2	ca 20	ca 45
30	69	1,1	ca 25	ca 50

*Laboratory values. Temperature is referring to the binder, the floor and the air temperature. Approximate values, in practice there are deviations in the workplace.*

Degadur® 332 is not suitable as a primer or topcoat.

Primers: Degadur® 529 (with extra amount of curing powder), Degadur® B-71, Degadur® III - for damp substrates.

Top coats: Degadur® 529. The topcoat can be made as clear or colored.