

DEGADUR[®] BOND PROMOTOR HP

Additive for Degadur[®] coating resins to improve the adhesion on metal surfaces and ceramic tiles.

Bond Promoter HP improves the adhesion of Degadur[®] coatings on metallic and ceramic substrates.

Due to its highly corrosive properties, Bond Promoter HP should be stored only in the original containers and mixed into the resins just prior to use.

Degadur[®] resins containing Bond Promoter HP are not stable in storage!

The addition of Bond Promoter HP induces a delay in curing of Degadur[®] resins as well as a visible yellow color of the products. Therefore it is recommended that, with higher dosages of Bond Promoter HP (>0,3%) or at temperatures below 20 °C, about 0,2 to 0,3% of accelerator 101 has to be added and the amount of hardener powder is increased likewise to 4 to 5 %

Product	Weight-%	Hardener Kilogram
Degadur [®] B-71/Ecryl Primer	100	6
Degadur [®] Bond Promotor HP	4,0	0,030
Degadur [®] Härdarpulver	0,5	0,240

Laboratory values. Temperature is referring to the binder, the floor and the air temperature. Approximate values, in practice there are deviations in the workplace.

The above mixture has a potlife of 10 min and a curing time of 30 min.